

**Material Designation: PCQP7020**

Product Description: Polycarbonate (PC), furnished as pellets

Color	Min. Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
ALL	1.5	V-0	3	0	125	115	125
	2.5	V-0, 5VA	3	1	125	115	125
	3.0	V-0, 5VA	2	1	125	115	125
	3.8	V-0	-	-	125	115	125

Comparative Tracking Index (CTI): 2

Dielectric Strength (kV/mm): 24

Dimensional Stability (%): 0

High-Voltage Arc Tracking Rate (HVTR): 3

Inclined Plane Tracking (IPT): -

Volume Resistivity (10<sup>x</sup> ohm-cm): 15

High Volt, Low Current Arc Resis (D495): 6

(f1) - Suitable for outdoor use with respect to exposure to Ultraviolet Light, Water Exposure and Immersion in accordance with UL 746C.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliance, where the acceptability of the combination is determined by UL.

Report Date: 2002-06-11

Last Revised: 2009-11-19

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**IEC and ISO Test Methods**

Test Name	Test Method	Units	Thickness	Value
			Tested (mm)	
Flammability	IEC 60695-11-10, IEC 60695-11-20	Class (color)	1.5	V-0 (ALL)
			2.5	V-0, 5VA (ALL)
			3.0	V-0, 5VA (ALL)
			3.8	V-0 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	3.8	960
Glow-Wire Ignition (GWI)	IEC 60695-2-13	C	3.8	775
IEC Comparative Tracking Index	IEC 60112	Volts (Max)		--
IEC Ball Pressure	IEC 60695-10-2	C	--	--
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	4.0	137
ISO Tensile Strength	ISO 527-2	MPa	--	--
ISO Flexural Strength	ISO 178	MPa	--	--
ISO Tensile Impact	ISO 8256	kJ/m <sup>2</sup>	--	--
ISO Izod Impact	ISO 180	kJ/m <sup>2</sup>	--	--
ISO Charpy Impact	ISO 179-2	kJ/m <sup>2</sup>	--	--

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