

Technical Data

Product Description

Molding Grade PCFR without Release and UV

General

Material Status	• Commercial: Active
Literature ¹	• Technical Datasheet (English)
UL Yellow Card ²	• E205256-101777184
Search for UL Yellow Card	• Star Plastics, LLC
Availability	• Asia Pacific • North America
Additive	• Flame Retardant
Features	• Flame Retardant
Processing Method	• Injection Molding

Physical	Nominal Value Unit	Test Method
Density / Specific Gravity	1.20 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	25 g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50 to 0.70 %	ASTM D955

Mechanical	Nominal Value Unit	Test Method
Tensile Modulus	2410 MPa	ASTM D638
Tensile Strength (Yield)	62.1 MPa	ASTM D638
Flexural Modulus	2410 MPa	ASTM D790
Flexural Strength (Yield)	89.6 MPa	ASTM D790

Impact	Nominal Value Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	750 J/m	ASTM D256

Thermal	Nominal Value Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed, 3.18 mm	127 °C	ASTM D648
RTI Elec	80.0 °C	UL 746B
RTI Imp	80.0 °C	UL 746B
RTI Str	80.0 °C	UL 746B

Flammability	Nominal Value Unit	Test Method
Flame Rating (1.5 mm)	V-0	UL 94

Injection	Nominal Value Unit
Drying Temperature	121 °C
Drying Time	4.0 hr
Suggested Max Moisture	0.020 %
Rear Temperature	271 to 288 °C
Middle Temperature	277 to 299 °C
Front Temperature	288 to 316 °C
Nozzle Temperature	288 to 316 °C
Processing (Melt) Temp	288 to 316 °C
Mold Temperature	77 to 104 °C
Back Pressure	0.345 to 0.689 MPa
Screw Speed	40 to 75 rpm



Notes

- ¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.
- ² A UL Yellow Card contains UL-verified flammability and electrical characteristics. UL Prospector continually works to link Yellow Cards to individual plastic materials in Prospector, however this list may not include all of the appropriate links. It is important that you verify the association between these Yellow Cards and the plastic material found in Prospector. For a complete listing of Yellow Cards, visit the UL Yellow Card Search.
- ³ Typical properties: these are not to be construed as specifications.



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Availability: Global

